## SERGE BARIL PST- PLK SERIES END OF CIRCUIT LIGHT KIT

**INSTALLATION INSTRUCTIONS** 

#### **DESCRIPTION**

The Serge Baril PST-PLK Series End of Circuit Light Kit is for use with type FPS, SCS, and CCA heater cables.

FOR TYPE FPS, SCS & CCA HEATER CABLES

#### KIT CONTENTS

1 Junction Box Conduit Locknut

Sealing Grommet Stand-off

Caution Label 1 Light Assembly 1 Power Termination

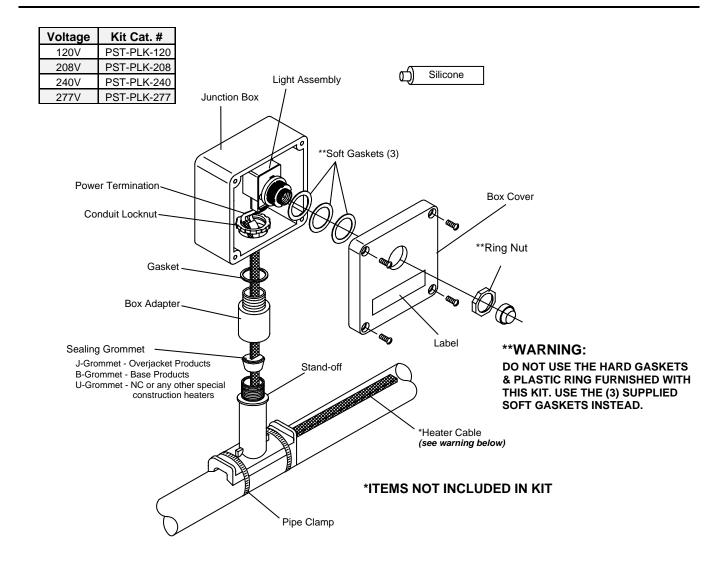
1 Box Adapter

Gasket

Tube of Silicone

2 Pipe Clamps

3 Gaskets (soft)



Note: This detail shows Braided Products only. For Overjacket Products see diagram on sheet 8.

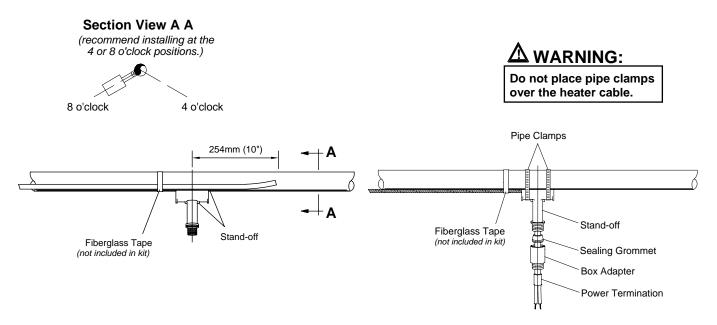
## $\Delta$ WARNING:

Article 427-22 of the National Electrical Code requires that all heaters shall have metal coverings and be provided with branch circuit ground-fault protection.



### FOR TYPE FPS, SCS & CCA HEATER CABLES

#### STAND-OFF POSITIONING



- Mark pipe where stand-off will be mounted.
- **2** Push heater cable through bottom opening of stand-off.
- **3** Slide the sealing grommet over the heater cable and position inside stand-off opening:

#### for Braided Products:

See "Grommet Installation for Braided "B" Products", sheet 3.

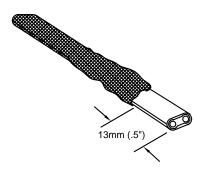
#### for Overjacket "BA" or "BT" Products

Proceed with step 4 below.

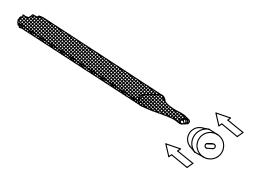
- 4 Apply silicone around the heater cable on top of the sealing grommet and fill any voids in sealing grommet.
- Slide the box adapter over the heater cable and tighten securely to stand-off.
- **6** Prepare heater cable for power termination: for Braided "B" Products, see sheet 3. for Overjacket "BA" or "BT" Products, see sheet 4.
- **7** Terminate heater cable, see sheet 7.



#### SEALING GROMMET INSTALLATION FOR BRAIDED PRODUCTS

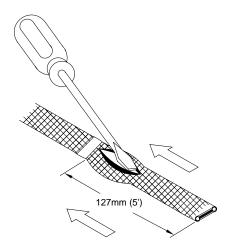


- O Slide braid back, allowing at least 13mm (.5") of heater cable exposed.
- **2** Cut and remove 13mm (.5") of heater cable.

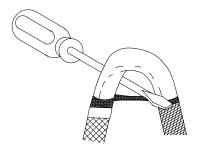


- 3 Slide braid back over heater cable and twist excess braid into a pigtail.
- Slide the sealing grommet over the heater cable and position inside stand-off opening.
- **S** Continue with step 4 on sheet 2.

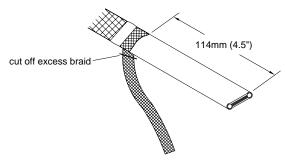
#### **BRAIDED PRODUCTS**



- Secure cable braid with fiberglass tape.
- 2 Slide braid back 127mm (5") to create a bulge.
- **3** At the bulge, separate the braid to make an opening.



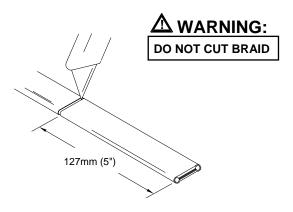
**4** While bending the heater cable, work it through the braid opening.



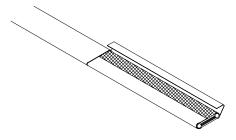
- **6** Pull the braid tight.
- **6** Cut off excess braid.
- Proceed to "FPS, SCS & CCA Products", sheet 5



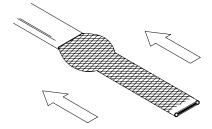
#### **OVERJACKETED PRODUCTS**



- **1** Lightly cut around cable overjacket 127mm (5") from the end. Bend cable to break the overjacket.
- 2 Lightly cut overjacket up the center between first cut mark and the cable end. Bend cable to break the overjacket.



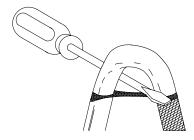
**3** Remove overjacket from heater cable.



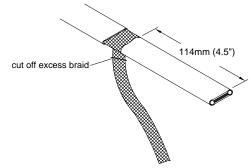
**4** Move braid back toward the overjacket, creating a bulge.



**6** At the bulge, separate the braid to make an opening.



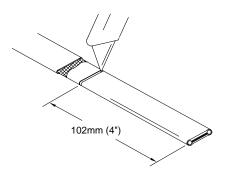
**6** While bending the heater cable, work it through the braid opening.



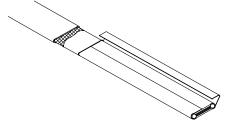
- **7** Pull the braid tight.
- **8** Cut off excess braid.
- **9** Proceed to "FPS, SCS & CCA Products", sheet 5.

#### FOR ALL SERGE BARIL FPS, SCS & CCA PRODUCTS

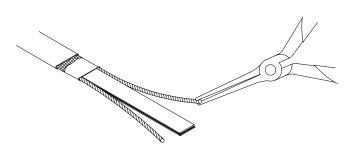
(See sheet 6 for an alternate stripping method for SCS products.)



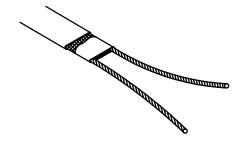
- Lightly cut around cable outer jacket 102mm (4") from the end. Bend cable to break outer jacket.
- 2 Lightly cut the outer jacket up the center between the first cut mark & the cable end. Bend cable to break outer jacket.



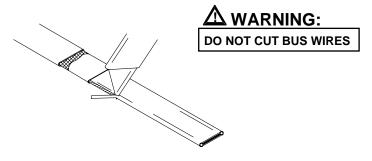
**3** Remove the jacket from the heater cable.



- Starting at the end, pull each bus wire away from the core material.
- **6** Remove exposed core material.

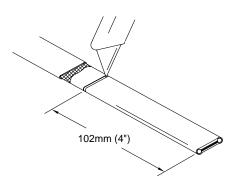


- $\bullet$  Cut 6mm (0.25") off the end of each bus wire.
- 8 Proceed to "Power Termination", sheet 7.

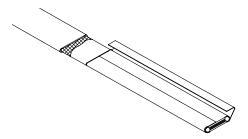


Shave the core material from the outside of each bus wire. FOR TYPE FPS, SCS & CCA HEATER CABLES

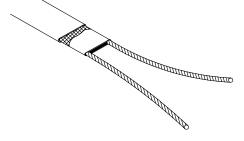
# SCS PRODUCTS ALTERNATE STRIPPING METHOD



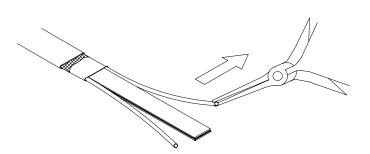
- Lightly cut around cable outer jacket 102mm (4") from the end. Bend cable to break outer jacket.
- 2 Lightly cut the outer jacket up the center between the first cut mark & the cable end. Bend cable to break outer jacket.



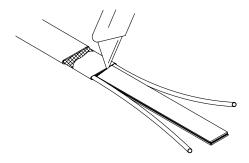
**3** Remove the jacket from the heater cable.



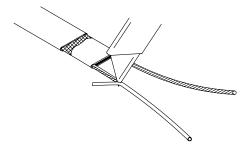
**4** Make a cut inside each bus wire.



Starting at the end, in the same plane as the cable, pull each bus wire away from the core material.



**6** Remove the exposed core material.



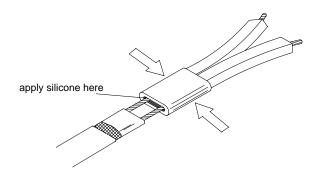
- **7** Remove the remaining core material off the outside of each bus wire.
- 8 Cut 6mm (0.25") off the end of each bus wire.
- **9** Proceed to "Power Termination", sheet 7.



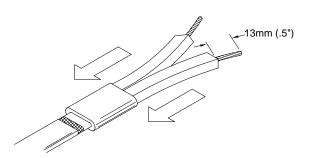
#### **POWER TERMINATION**

## $\triangle$ WARNING:

Bus wires must not touch or cross while inserting into power termination.



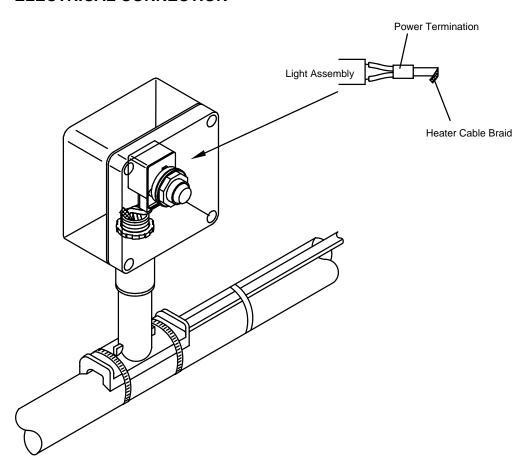
- Insert bus wires into power termination.
- **2** Squeeze power termination opening and fill with silicone.



- **3** Push power termination to overlap jacket.
- **4** The silicone will set up in about 30 minutes with a complete cure after 24 hours.
- **5** Proceed to "*Electrical Connection*", sheet 8.



#### **ELECTRICAL CONNECTION**



Note: This detail shows Overjacket "BA" or "BT" Products only. For Braided Products see diagram on sheet 1.

- Place gasket onto the box adapter.
- 2 Position junction box onto the box adapter and secure it with the conduit locknut.
- **3** Place the two black compensating gaskets onto the light assembly base.
- **4** Insert power wires into screw connection of light assembly.
- **6** Place the box cover onto the light assembly then install the clear trim washer and secure it with the ring nut.
- **6** Secure the box cover onto junction box.

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